

CERTIFICATE

Nr. 30589902E/MM/07.10.2025

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The sealing system mentioned below with the designation Clamp Connection BioConnect was tested according to the requirements of TA Luft:2021 and the specifications of VCI Bauteilprüfung (2022) with regard to the proof of tightness class L0.01 according to TA Luft:

clamp socket:	Clamp Connection NEUMO BioConnect
gasket:	Freudenberg Process Seals O-Ring
nominal size:	DN40 / PN16
bracing elements:	M10, A2-70 screws nuts & spring washer

In the laboratory of amtec a test with test number 25-747 was carried out under the following conditions and produced the following results:

Assembly:	20	Nm	
Exposure temperature / duration:	150	°C	48 h
Re-tightening required:		no	
Remaining gasket stress (Dissassembly):	-	MPa	
Test pressure (absolute) / medium:	16	bar	Helium
Measuring times:	24/24	h	

The leak rates measured with a helium leak detector at the end of the measurement period were:


L ₁	$1.0 \cdot 10^{-5} \text{ mg/(s}\cdot\text{m)}$	after Assembly
L ₂	$8.0 \cdot 10^{-6} \text{ mg/(s}\cdot\text{m)}$	after temperature exposure

The leakage criterion of the TA Luft of $1.0 \cdot 10^{-2} \text{ mg/(s}\cdot\text{m)}$ was not exceeded in the relevant measurement L₂ / L₄. The Clamp connection BioConnect is considered a tight clamp connection in accordance to TA Luft: 2021.

This certificate is valid only in connection with the test report 3058992/- and the boundary conditions listed therein.

amtec Advanced Measurement Messtechnischer Service GmbH Lauffen, September 25th, 2025


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